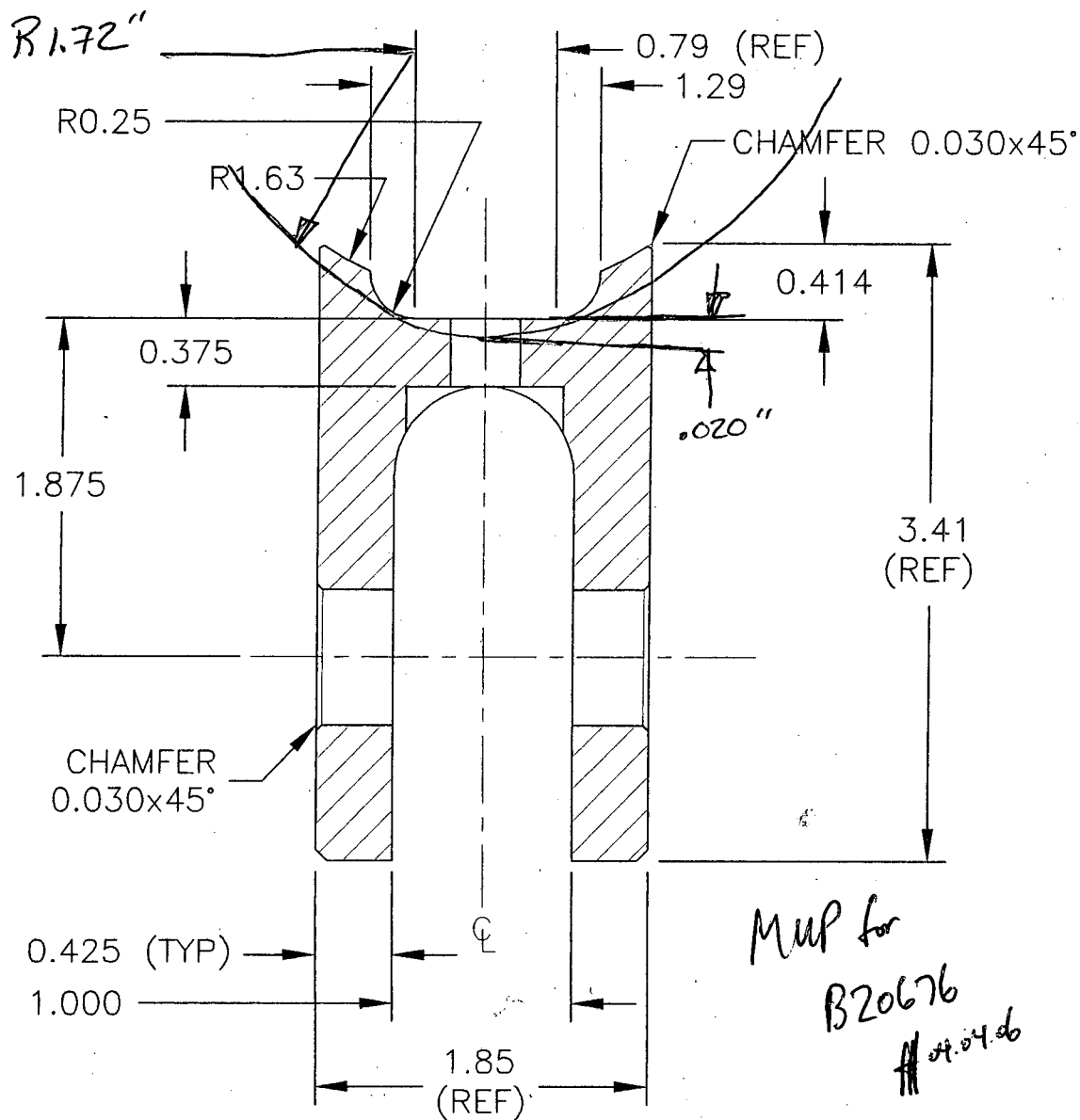


DART AEROSPACE LTD		Work Order: 70676.
Description:		Part Number: D412-666-011
Dwg: D2888 Rev A1.		Qty: 8
		Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
1	QC	Remove all D412-666-011 Kits From Stock. Record B/N Below:	JH	04.04.06	1
2	MV	Re-work D2888 Lug AS PER DWG D2888 Rev A1	CP	04/04/07	8
3	QC6	Inspect Parts AS THEY COME OFF THE CNC MACHINE.	CP	04/04/07	8
4	QC8	Second Check <sup>First off OK</sup> #04.04.07	CP	04/04/07	8
5	FP	Touch up Alodine AS PER QSI 005.4.1	ML	04.04.15	8
6	FD	Touch up Powder Coat (Gloss White) AS PER PART QSI 005.4.3	ML	04.04.15	8
7	QC3	Inspect Powder Coat.	J	04.04.15	8
8	PK	Re-Package D412-666-011 AND IDENTIFY AS CH6 003 Rev.D	CP	04/04/19	8
9	ST	Identify AND Stock.	CP	04/04/19	8
10	AC	Cast/PART. 212.67	54K	04-04-20	8
11	DC	Close w/o. Inspect Level 21.	JH	04.04.21	8
		→ B/N Affected (from Step 1)			
		(3) B17027, B16741(5)			
		Attach copy of this W/O to original W/O			

Rev	Date	Change	Revised By	Approved
				JH 04.04.06

BB  
04-4-20



SECTION A-A  
SCALE 1:1

RELEASED  
99.07.09 DS

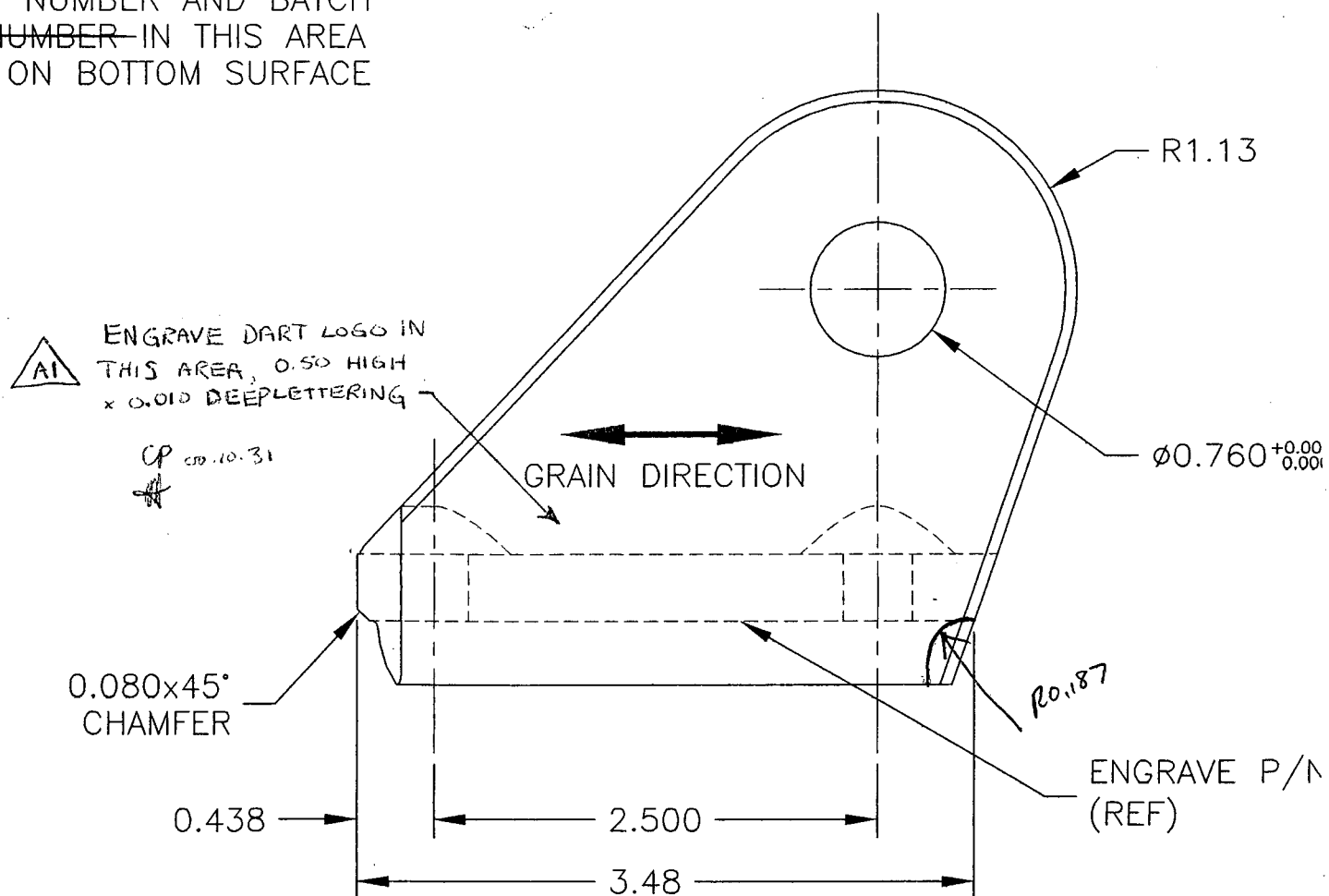
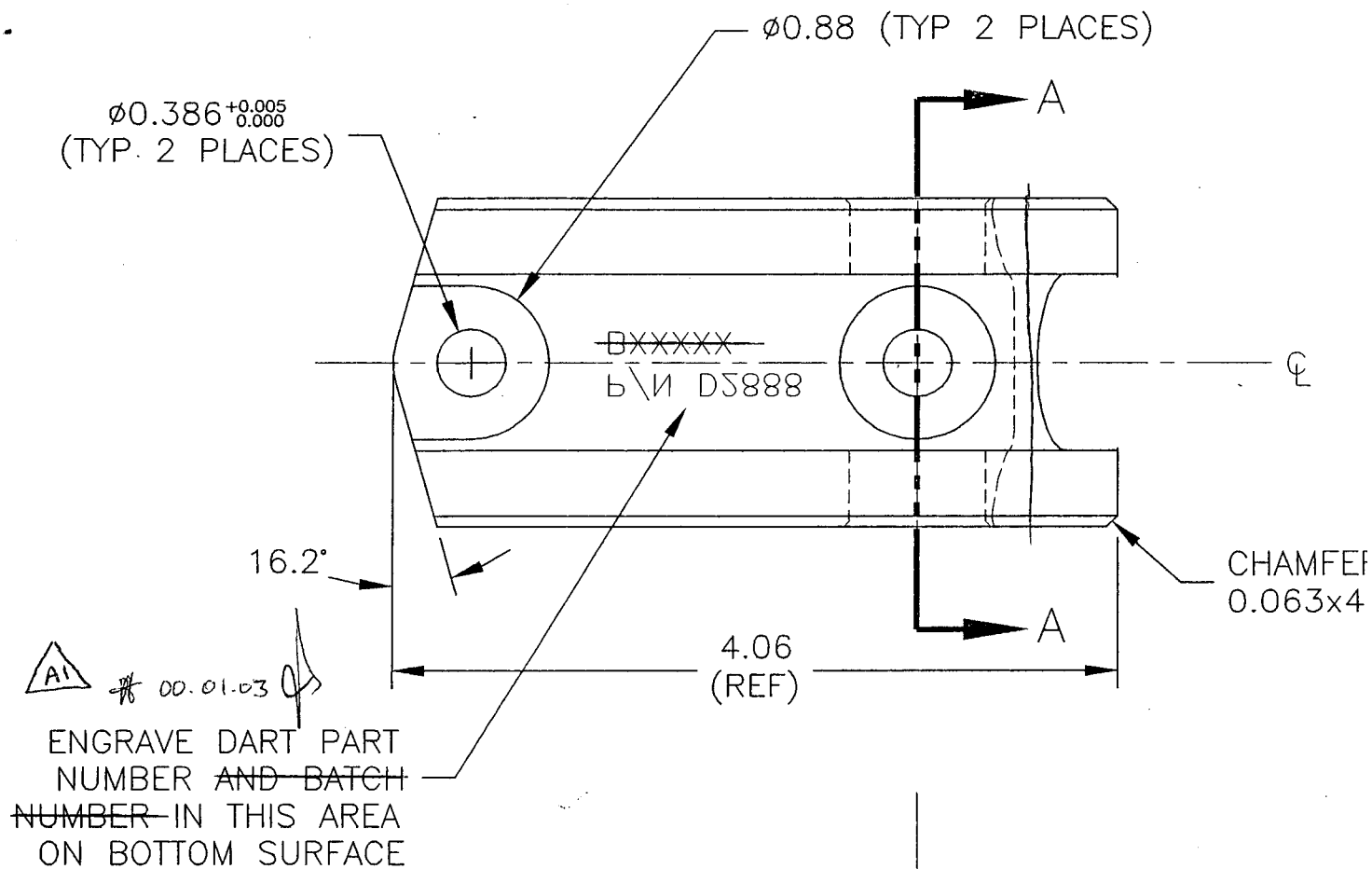
MUP for  
B20676  
#4.04.06

MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-250/11 OR QQ-A-225/8)  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
BREAK UNMARKED EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



A	99.06.21	NEW ISSUE	
DESIGN <i>[Signature]</i>	DRAWN BY <i>CP</i>	<b>DART</b>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2888	REV. A SHEET 1 OF 1
DATE 99.06.21	TITLE LUG		SCALE 1:1

A1 00.10.31 Update Engraving 00.10.31 *[Signature]*



Date: Friday, 07/09/2007 9:10:41 AM  
User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-666
Job Number	: 34452		
Estimate Number	: 10804		
P.O. Number	: <i>N/A</i>	Part Number	: Z_CUSTOM
This Issue	: 07/09/2007 S.O. No. : <i>N/A</i>	Drawing Number	: ECN1025
Prsht Rev.	: NC	Project Number	: <i>N/A</i>
First Issue	: 07/09/2007 Type : MACHINED PARTS	Drawing Revision	: <i>N/A</i>
Previous Run	: 00015	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 14/09/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

20676 2X  
3 X D412-666 B 33583 4X 8X  
REPLACE AN6-43A BOLTS B 11328 - RESTOCK

WITH AN6-45A BOLTS B 105055 24X  
+ NEW PAPERWORK

M102832 16X

7/9/26 CX

2.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
-----	-----	------------------------------------



Comment: INSPECT 100% KITS FOR COMPLETENESS

CN 07/09/26 (46)

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
REPACKAGE PER PPP  
USING SAME B/N

34709

SP

4.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

ADD A COPY OF THIS W/O WITH THE ABOVE W/O

D 07/09/28 (1)

Job Completion



U 07/09/28